

5/22

DART AEROSPACE LTD	Work Order:	23197
Description: Bracket	Part Number:	D3294-1
Dwg: D3294 Rev. A	Qty:	30
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Note: To be made in multiples of 10	R	05/05/09	10
2	MV	Cut blanks: 20.100" x 13.100" grain along 13.100" Material: 2024-T3 (QQ-A-250/4) 0.080" thick (M2024T3S.080) Identify for D3294-1 Batch: M17460	ED	05/05/16	30
3	MV	Machine as per Folio FA445 and Dwg D3294 Stack of 10 Identify as D3294-1	JL	05/05/18	30
4	QC2	Inspect parts as they come off the CNC machine	JL	05/05/18	30
5	QC8	Second check	SD	05.05.18	30
6	GA	Deburr	FF	05/05/27	30
7	GA	Form as per Dwg D3294	J	05-06-06	30
8	QC5	Inspect work to Step 7	SB	05/08/11	30
9	FP	Chemical Conversion Coat as per QSI 005 4.1	FF	05.08.12	30
10	FP	Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3	ML	05 08 16	30
11	QC3	Inspect Powder Coat	DL	05/08/16	30
12	ST	Identify and Stock	DL	05/08/16	30
13	AC	Cost / part 33.12	Sye	05-08-17	30
14	DC	Close W/O 34.38 Inspect Level 21	LD	05/08/17	30

Rev	Date	Change	Revised By	Approved
A	04.08.24	New issue	KJ/JLM	

RELEASED
04/08/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 19 Date: 05/08/17

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3294	REV. A SHEET 1 OF 2
DATE 04.06.28		TITLE BRACKET	SCALE 1:3
RETURN TO ENGINEERING		04.06.28 NEW ISSUE	

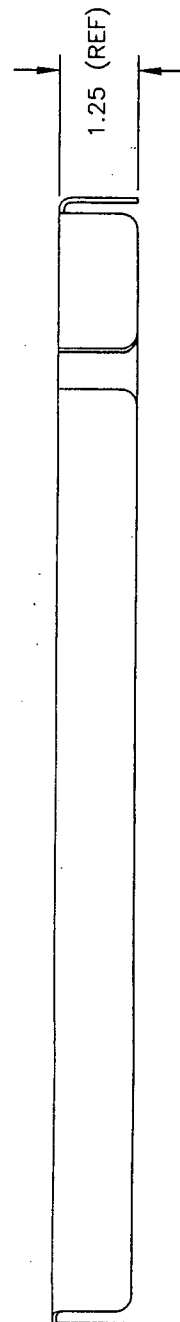
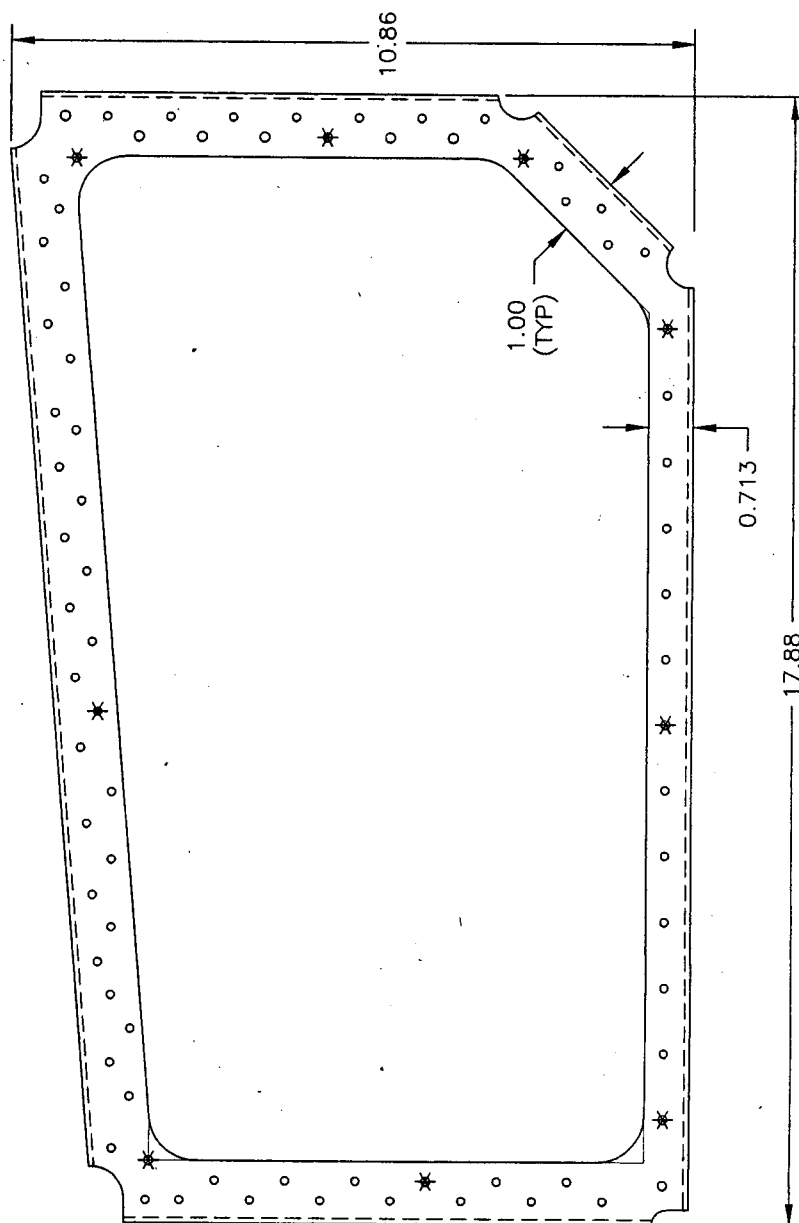
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WORK ORDER
NO. 23197

D3294-1 BRACKET

- 1) MACHINE PER DRAWING FILE "D3294-A2.DWG"
- 2) CHECK PER TEMPLATE D3294-1T1
- 3) MATERIAL: 2024-T3 (QQ-A-250/4) SHEET 0.080 THICK (REF. DART SPEC M2024T3S.080)
- 4) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 5) USE MINIMUM BEND RADIUS OF 0.188"
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3294	REV. A SHEET 2 OF 2
DATE 04.06.28		TITLE BRACKET	SCALE 1:3

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RETURN TO
ENGINEERING

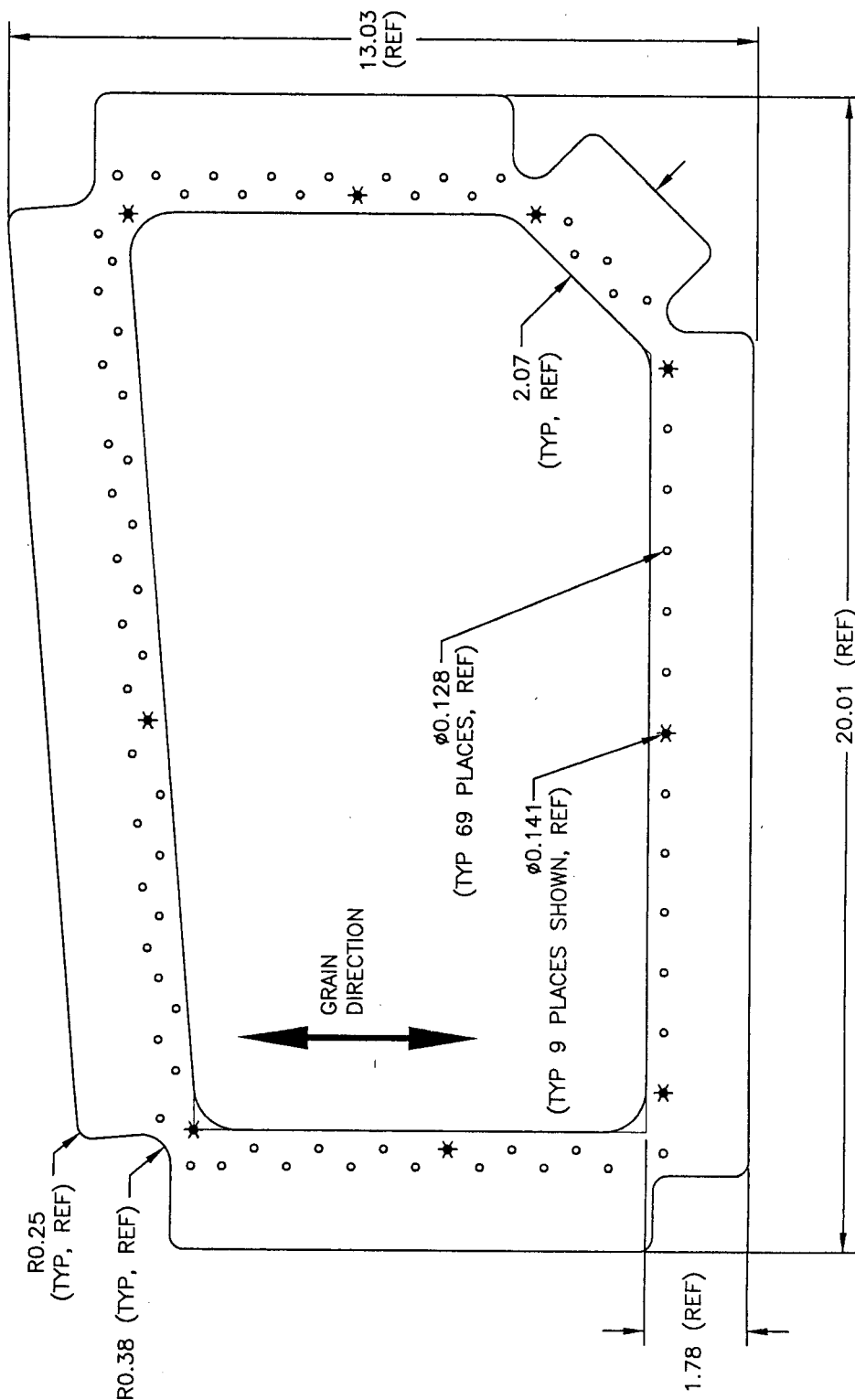
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WORK ORDER

NO. 023/97

D3294-1 FLAT PATTERN

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 06, 2005
09:55 am

Work Order No : 0023197
Project Name : D3294-1
Project For : WK522
Work Order Type : Main
Main WO Number :
House Part Number : D3294-1
Description : Bracket
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 05-05-05
Est Finish Date : 05-31-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00